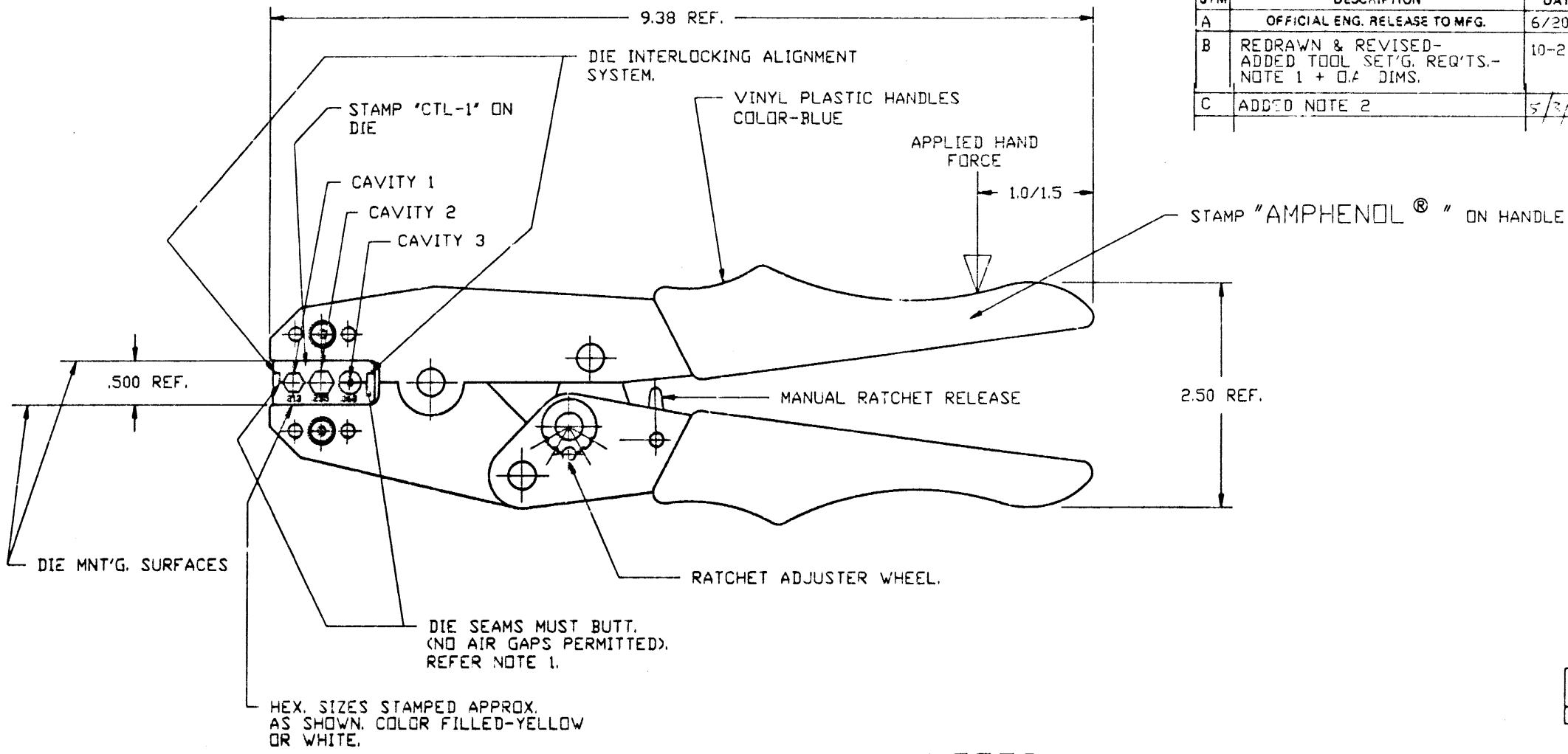


DO NOT SCALE THIS DRAWING

REVISIONS				
SYM	DESCRIPTION	DATE	E.C.O. NO.	APPR.
A	OFFICIAL ENG. RELEASE TO MFG.	6/20/90	37332	JM/I
B	REDRAWN & REVISED- ADDED TOOL SET'G. REQ'TS.- NOTE 1 + D.A. DIMS.	10-2-90	37585	MAV DR
C	ADDED NOTE 2	5/3/91	38063	DR



CTL-1  
DRAWING NUMBER ISSUE  
C

NOTES:

1. INITIAL TOOL SETTING REQUIREMENTS:

WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).

2. NOTE LABEL 999-306 MUST BE AFFIXED TO TOOL CONTAINER BOX.

CAVITY NO.	DIM. ACROSS HEX FLATS	GROOVE ACCOMMODATIONS
1	.213 +/- .003	RG 58, PLENUM 58
2	.255 +/- .003	RG 59, RG 62, PLENUM 59 & 62
3	.068 +/- .003	CENTER CONTACT

RFX PROGRAM

PART NO.	QUAN	UOM	DATE	DESCRIPTION	CODE	FINISH
LIST OF MATERIAL						

REF. CAD FILE: H:\DEPT611\TOOLS\CTL-1

REMOVE ALL SQUARE BREAK CORNERS AND SHARP EDGES AND CHAMFER ALL CORNERS UNLESS OTHERWISE SPECIFIED

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NEXT ASSY	USED ON
AS PURCHASED	
SPECIFICATION	
FINISH	AS PURCHASED

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES NOT OTHERWISE SPECIFIED ARE:
2 PLACE DECIMAL .015 (0.381 mm)
3 PLACE DECIMAL .005 (0.127 mm)
ANGLES .1°
REFERENCE DRAWING NO
REF. EAR# 961726-1

DRAWN BY	DATE
J. MULVEY	6-13-90
CHECKED	DATE
D. ROYCE	6-15-90
ENGINEER	DATE
D. ROYCE	6-15-90
QUALITY ASSURANCE	DATE
W. JOHNSTON	6-19-90
DATE	DATE
H. FREDLUND	6-19-90

TITLE		
QUICK CRIMP TOOL FOR BNC & TNC CRIMP PLUGS- 3 PC. TYPES		
SCALE	SHEET	OF
1=1		
CODE IDENTIFICATION	DRAWING SIZE	DRAWING NO.
74868	C	CTL-1

**Amphenol Corporation**  
RF/Microwave Operations  
Danbury, Conn. U.S.A.